

# **TECHNICAL DATA SHEET**



Latex Modified Cementitious Tile Grout for Joints 0-4 mm Wide

**RAK GROUT** is a fine colored latex modified powder composed of cement, guartz, synthetic resins and waterproofing additives which when mixed with water, gives a smooth, easily applied grouting mortar with high mechanical resistance and compensated shrinkage. RAK GROUT is produced in a variety range of colors which match all types of tiles.

#### **ADVANTAGES**

- Ideal for internal and external floors and walls ioints.
- · Crack free, non-shrinkage grout with high abrasion, compression and flexural strength
- Wide range of color selection
- Suitable for joints width from 0 to 4 mm
- Water resistant
- · Formulated to suit Middle East conditions

## USES

RAK GROUT can be used for sealing up to 4 mm joint width ceramic tiles, clinker, quarry tile, mosaics, etc. It is suitable for floors and walls joints internally and including kitchens externally, and bathrooms.

To obtain high resistant characteristics (heavy traffic) or high waterproofing resistance (swimming pools), it is recommended to mix RAK GROUT with instead of water.

#### **TECHNICAL PROPERTIES**

Properties	Result		
Density at 25°C	1.9 kg/L		
VOC	2.47g/L		
Workable time at 25° C	45 minutes		
Compressive strength	>25.0 N / mm <sup>2</sup>		
(ANSI 118.7)			
Flexural strength	5 N / mm²		
(ANSI 118.7)			
Adhesion strength	1.8 N / mm <sup>2</sup>		
Linear shrinkage	< 2.5 mm / m		
(ANSI 118.7)			
Tensile strength	2.5 N / mm <sup>2</sup>		
(ANSI 118.6)			
Water absorption	< 10g		
Noxiousity CEE 88/379	No		

All values are subject to 5-10 % tolerance

#### **INSTRUCTIONS FOR USE**

#### **Surface Preparation**

Make sure that the tile adhesive is totally set before applying RAK GROUT. The joints must be clean, free of dust. Clean the joints between tiles and brush before grouting.

#### MIXING

Measure 3.0 – 3.5 Liters of cold, potable water in the mixing bucket and add slowly 10 kg bag of RAK GROUT under

### **APPLICATION**

After mixing, let the material rest for about 10 minutes, then remix and spread using a rubber grout float.

Let the product set for about 20 minutes and then clean with a damp sponge. After the complete hardening, clean all the surface of the tile with a dry cloth.



# **CLEANING**

All used tools should be cleaned with water before the product cures.

## RECOMMENDATIONS

- · Do not apply RAK GROUT in rainy weather, high winds and sand storms
- Do not apply on surface that has temperature less than 5°C



- · During summer season, working area should be covered to prevent the direct sun effects. Keep equipment cool and use a cool water
- The product should not be exposed to moving water during application
- Apply RAK GROUT when the joint is totally dry
- . In case of very high absorbent tiles or high temperature, dampen the joints with clean water
- It is recommended to grout the joints after 24 hours of tile fixing. Since temperature and humidity conditions affect the final curing, it is advisable to allow extended periods of cure when temperatures are low and /or relative humidity is below70%

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PRODUCT NO.	104
STANDARDS	BS : 5980
PACKAGING	10 kg Bags
COLOR	Standard: White / Grey
	Colors available on request

#### **STORAGE**

Store in a dry covered place in original well closed packaging. Shelf life is 12 months if stored as recommended

# **STORAGE**

RAK GROUT can be harmful to skin as it contains cement powders which may releases alkalis when mixed with water. During application, wear appropriate

protective clothing, goggles, gloves and respiratory equipment if necessary. In case of contact with skin, rinse with

water and again wash thoroughly with soap and water.

If ingested, obtain medical attention immediately. Do not induce vomiting